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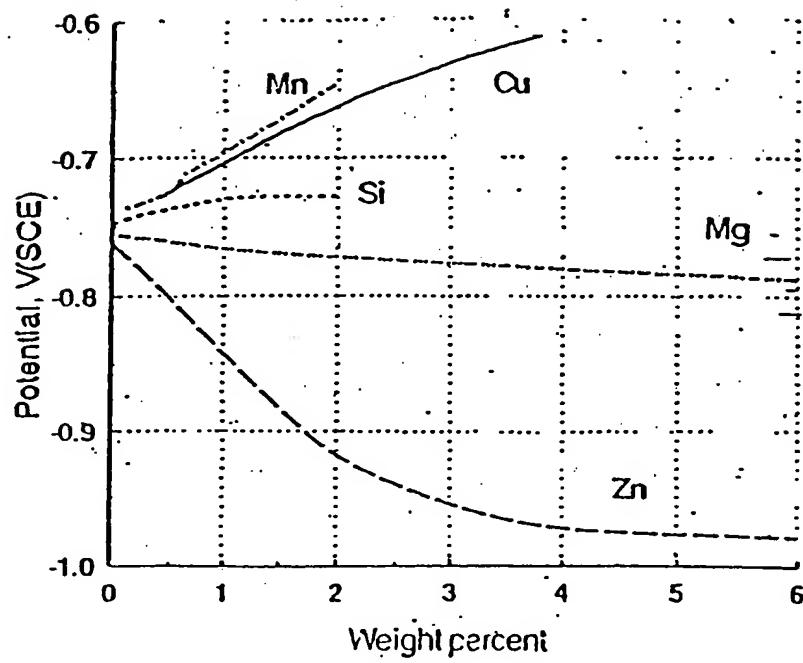
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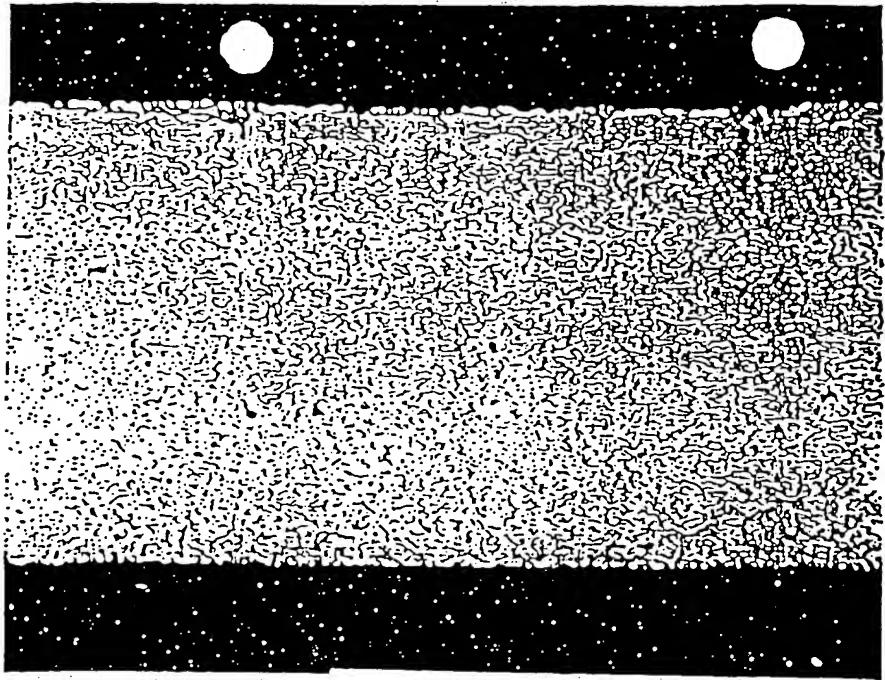
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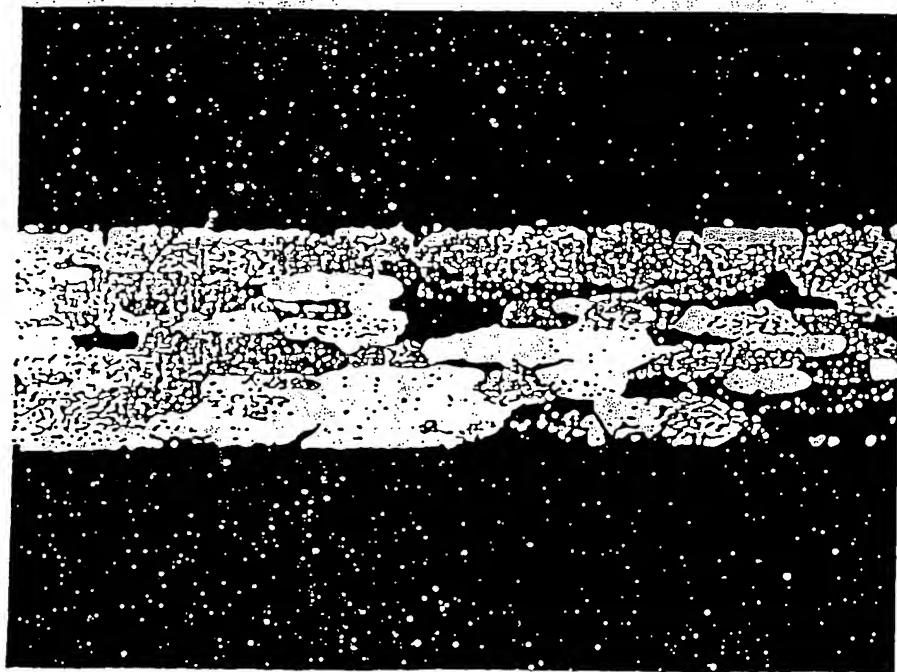
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**FIGURE 1**



(a) HF etch, 200 X



(b) Barker's etch, 100 X

FIGURE 2

FIGURE 3

Corrosion potential profiles from braze and inner clad sides into core

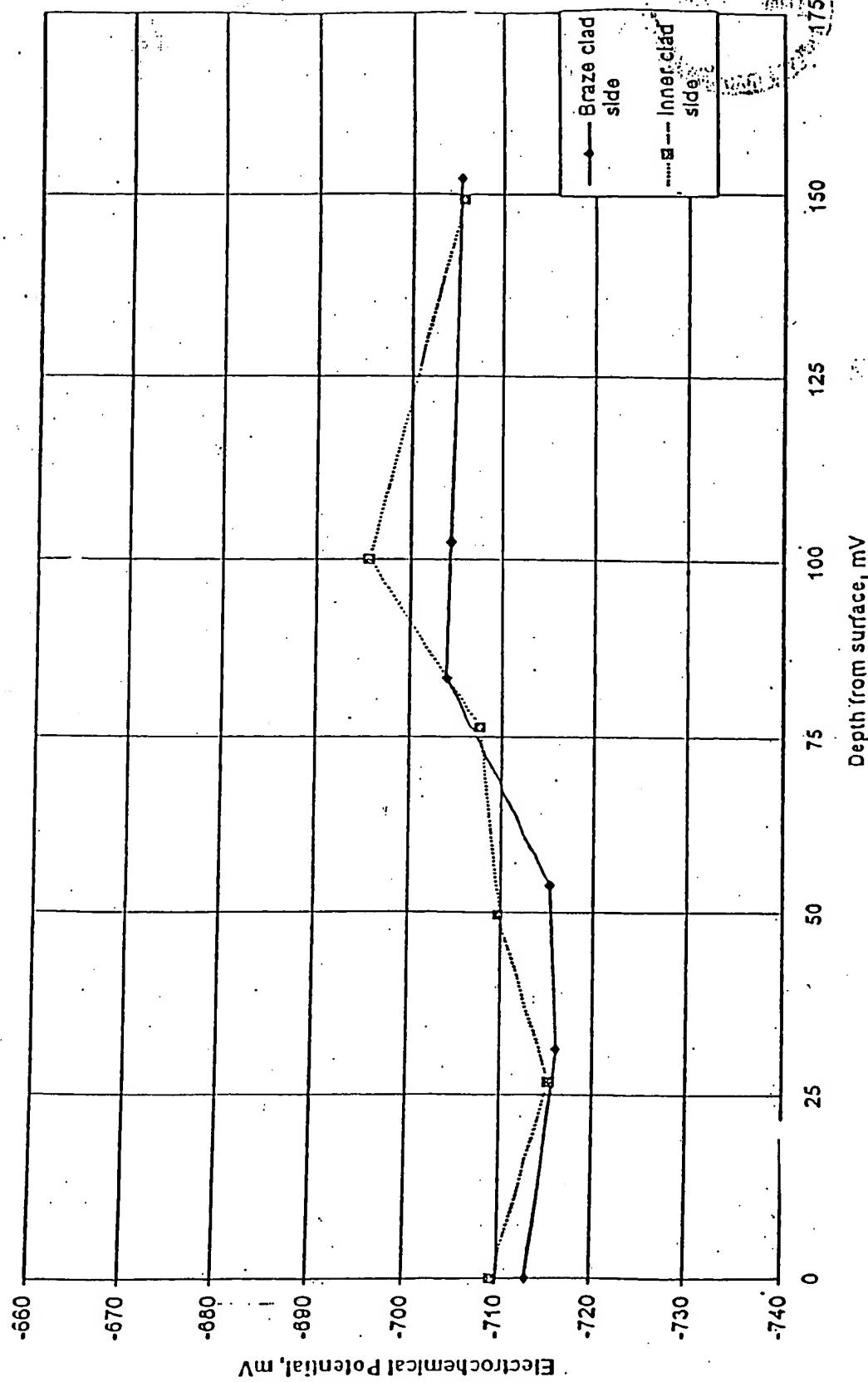
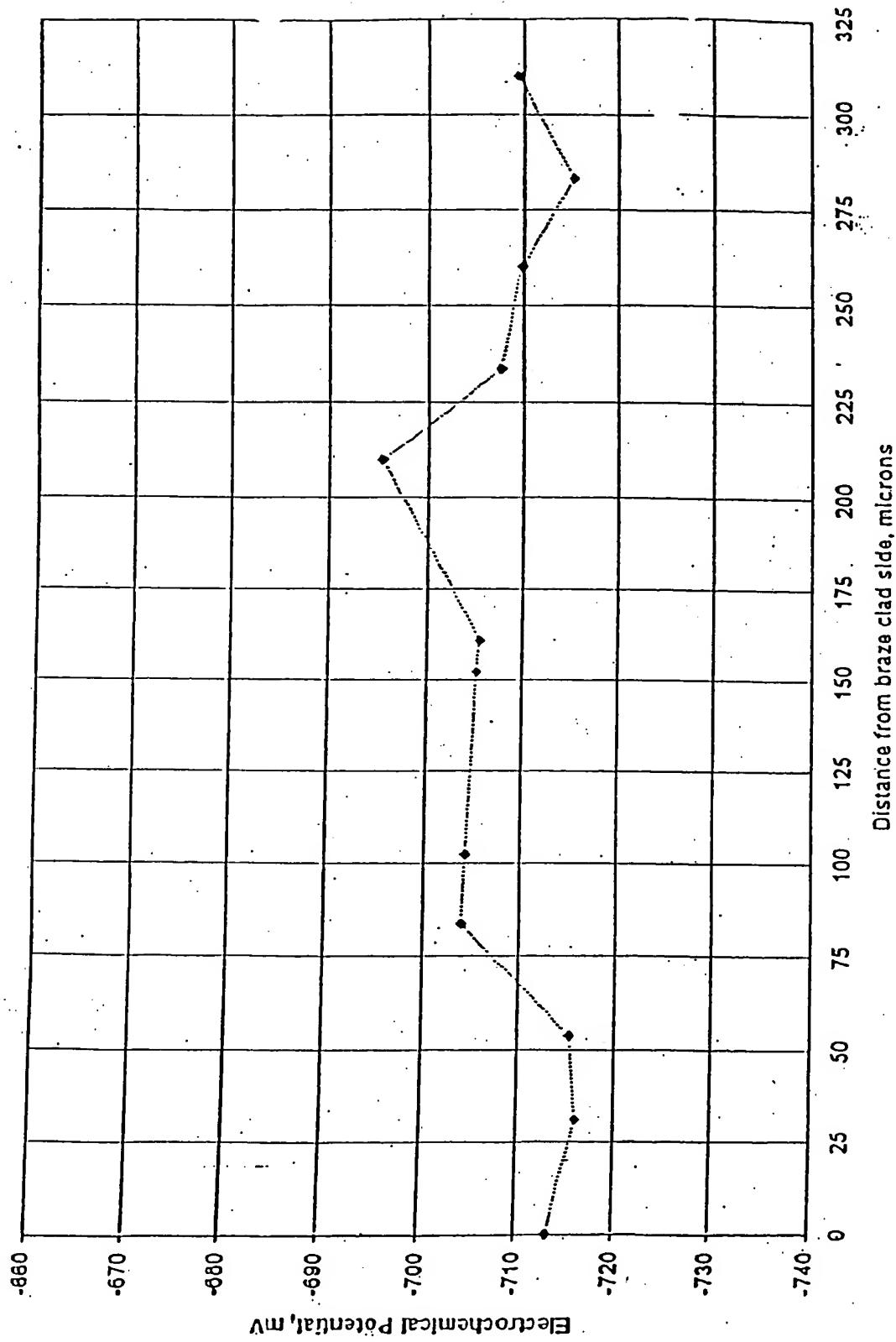


FIGURE 4

Corrosion potential profile over entire thickness



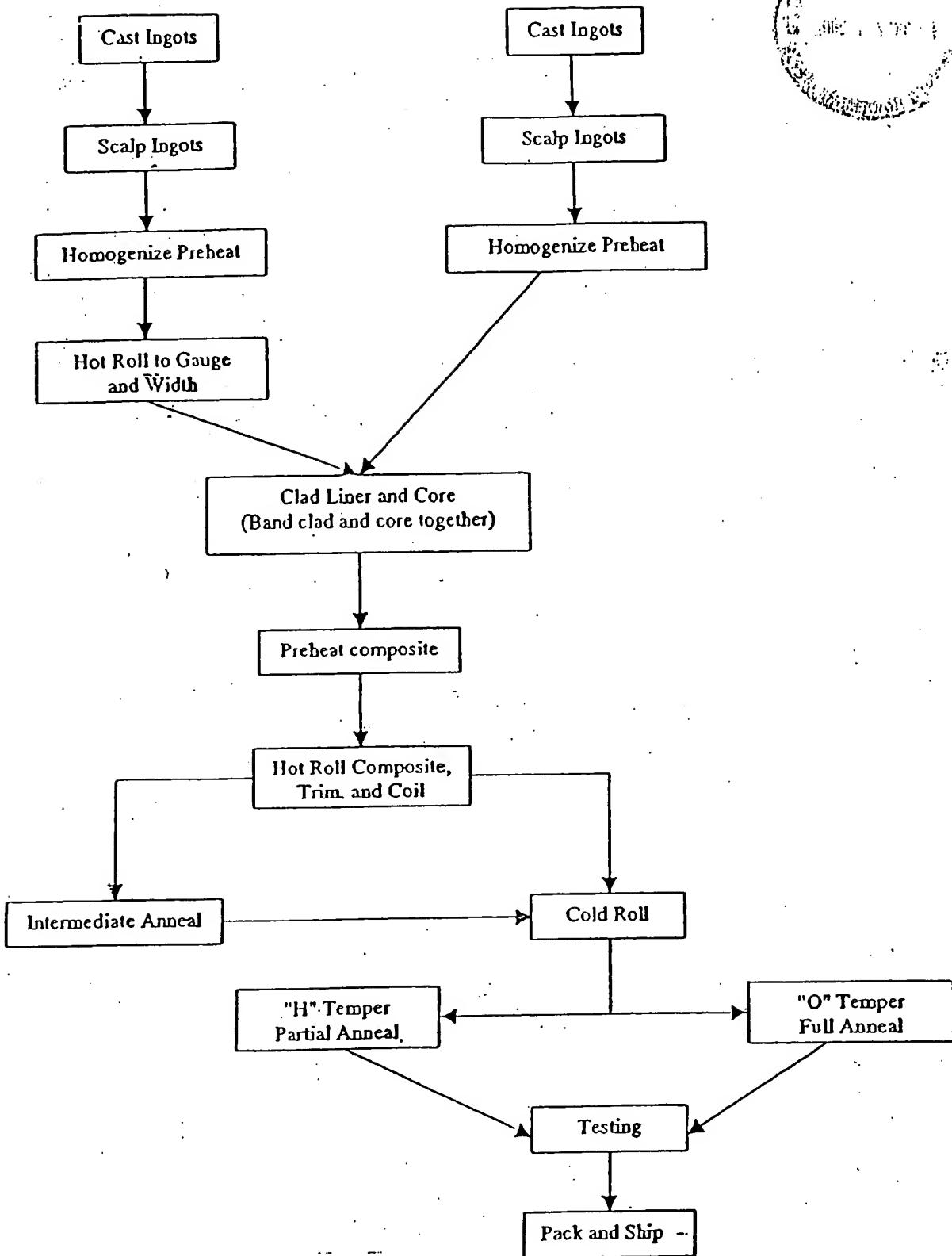
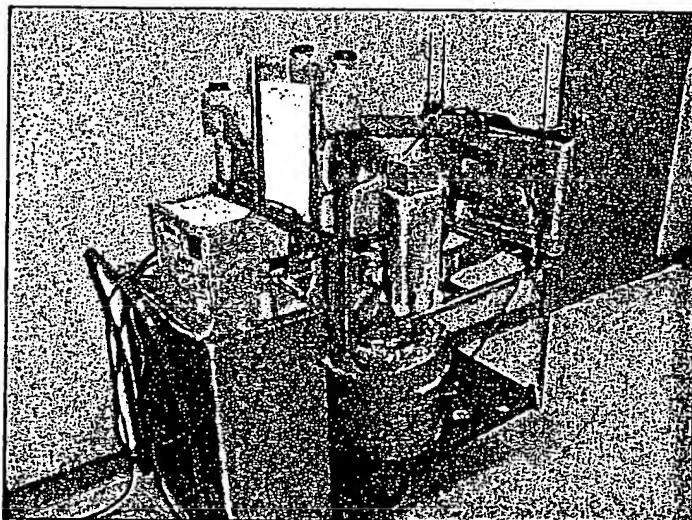
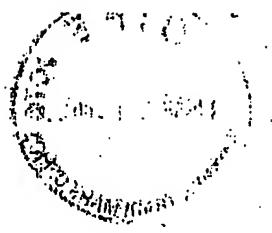
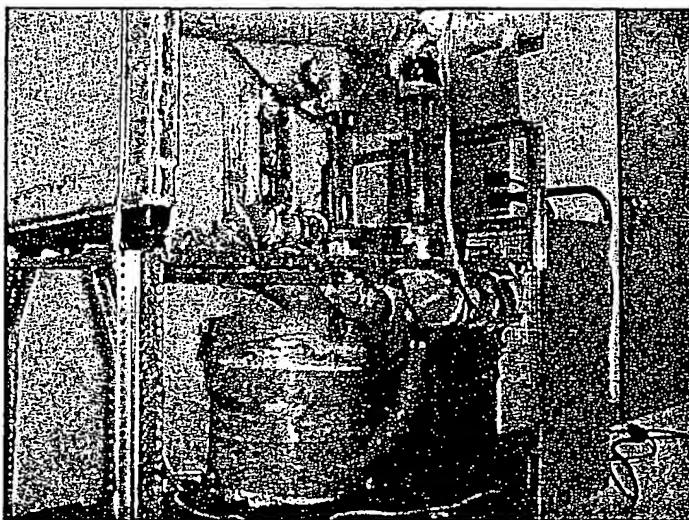


FIGURE 5



**FIG. 6**

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**FIG. 7**

Average Pit Depth vs. Fluid Velocity

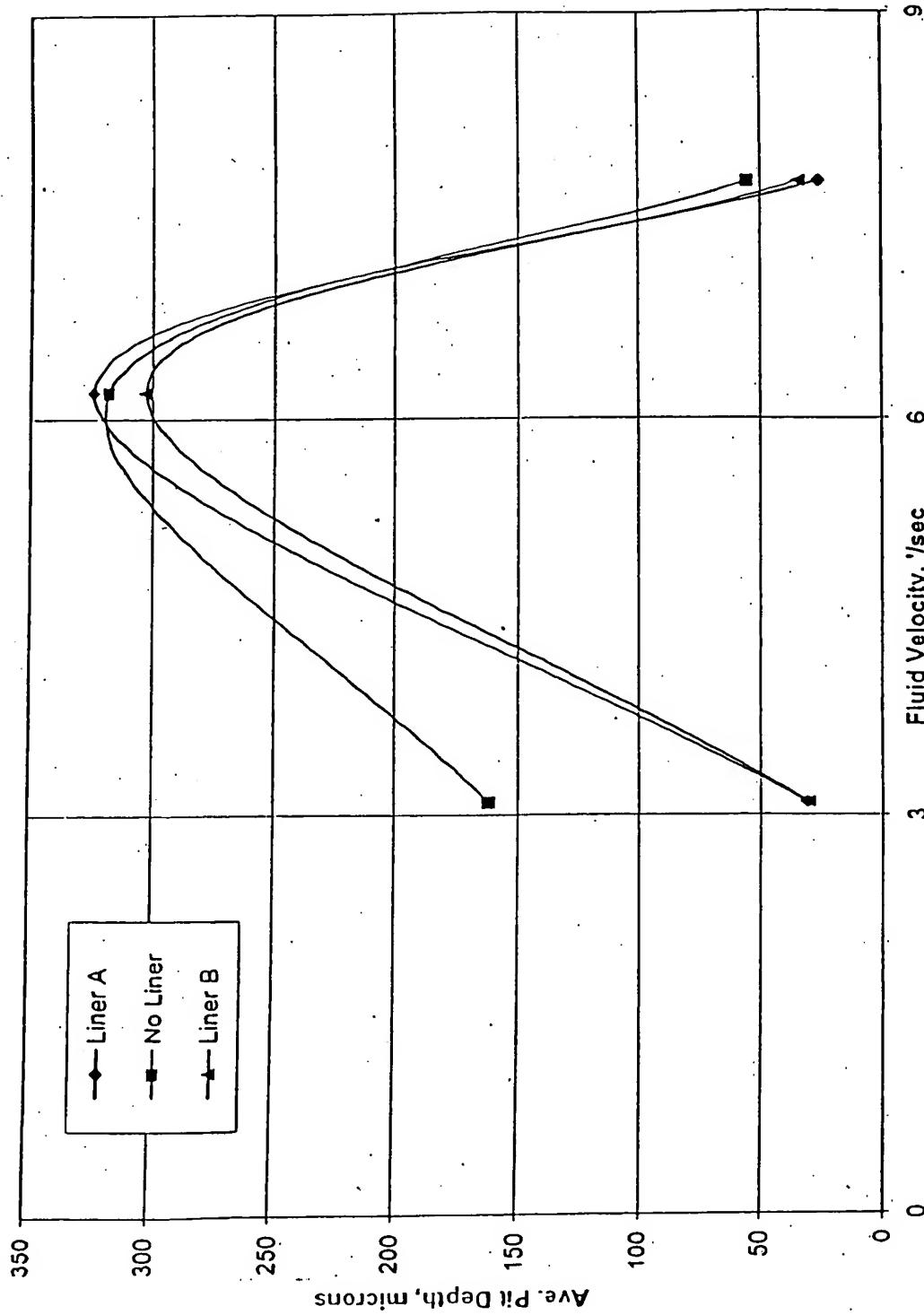
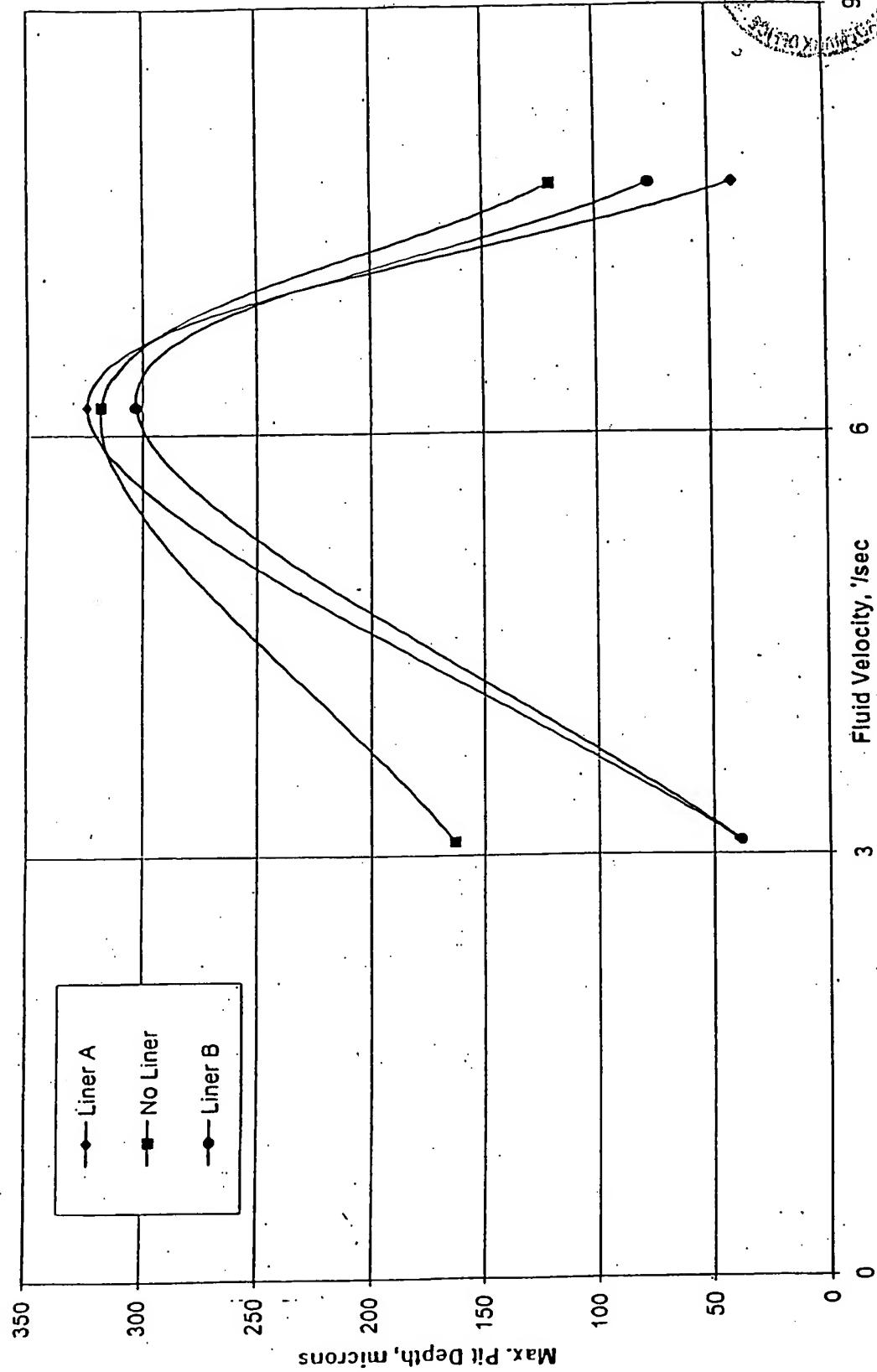


Figure 8

Maximum Pit Depth vs. Fluid Velocity



9

Figure 9

Figure 9